

被子/床垫包边牵引缝制工作站

Quilts / Mattress Binding with Pulling Sewing Workstation



适用范围

硬质棉、乳胶、棉花、化纤等材质的被子、床垫、软垫类产品的包边缝纫工艺。

机器特点

- 包边效果饱满立体感强，边角平整美观、针距均匀，没有毛边、折边、翘角等不良现象
- 采用PLC控制的牵引系统与缝纫机的电控系统同步，牵引机械手的移动与缝纫机的车缝速度和车缝方向保持一致。
- 设备出厂标配气浮工作台和自动牵引装置，使操作工缝制更加轻松、顺畅。
- 自动收纳吸尘装置：提高效率，降低粉尘排放，为操作工创造更加整洁、干净的工作环境。

主要参数 Parameters

机器型号: Model: GOA-IS,1510N-QY	针杆行程: Needle Bar Stroke: 0-38mm	压脚提升高度: 0-9mm (手动) 0-16mm (膝控) Presser Foot Lifting: 0-9mm (Manual) 0-16mm (Knee Control)
线迹: 单针锁式 Stitch: Lockstitch	旋梭: 2倍梭 Rotary Hook: Jumbo (2X)	自动抬压脚: 气动 Auto Presser Foot Lifting: Pneumatic
最高缝速: Max. Speed: 2500rpm	电压: 单相 220V Voltage: 1P 220V	标准包边带规格: Standard Binding Tape Width: 4/5.5/6/6.5cm
针步: Stitch Distance: 0-9mm	功率: Power: 3kW	可缝制产品厚度: 压缩后10mm以内 Sewing Material Thickness: Within 10mm (compressed)
机针: Needle: DP*17MR 12-18#	气压: Air Pressure: 0.5Mpa	机器占地尺寸: Machine Space: 4900mm×3000mm×1570mm

(其他尺寸可定制/Other sizes can be customized)

Application

Binding lockstitch process for quilts, mattress and cushion which are made from solid foam, latex, cotton, chemical fiber and other materials.

Features

- Binding result is rich and strong solid feel, corners are smooth and nice, evenly stitch length. No hairy edge, no edge folding, neither cornerraising effect, those negative symptoms, etc.
- Equipped with PLC control "Pulling Device" and synchronize with sewing machine electronic control, these two machines are working in the same speed and synchronize the direction.
- Equipment factory standard provide air-floating table and automatic pulling device, make sewing worker operation easier and smoothly.
- Automatic Storage And Vacuuming Device: Improve efficiency, reduce dust emissions, and provided the sewing operator a clean and tidy working environment.

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